



Pigging Questionnaire

Pipeline Location: _____
 Age of Pipeline: _____

Customer Name: _____
 Contact Person: _____
 Phone Number: _____
 Email: _____

Piping Dimensions

Nominal Diameter (ND) _____ Inches mm
 Wall Thickness (WT) _____ Inches mm
 Length of Pipeline _____ m ft Mi km
 Type of Pipe Carbon Steel HDPE PVC _____
 Ductile Iron Cast Iron Other _____
 Pipe Bends 1.5D 3D 5D+ Miter Unknown Other _____

Branched Fittings

Wyes / Tees? Wyees Tees None Other _____
 Are Tees Barred? Yes No
 Can Branched Fittings Be Isolated? Yes No

Valves & Tracking

Type of Valve Gate Ball Check Other _____
 Tracking Yes No Transmitter Dims _____

Pigging History

Previously Pigged? Yes No
 Freq. Of Pigging Daily Weekly Monthly Less Than Monthly
 Most Recent Pigging _____
 Type of Pigging _____
 Media Used to Pig Construction Maintenance Operational On- Line
 Product Air Water Natural Gas Other _____
 Steel Mandrel w/ Cups Steel Mandrel w/ Brushes Solid Urethane Pigs
 Types of Pigs Used Steel Mandrel w/ Discs Polly-Pig / Foam Pigs Sphere
 Other _____
 Launchers Installed? Yes No
 Receivers Installed? Yes No
 Type _____



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Product In Pipeline

	Normal	Max	Min		Units
Flow				<input type="checkbox"/>	gpm <input type="checkbox"/> Bbl/hr
Pressure				<input type="checkbox"/>	psi <input type="checkbox"/> kpa <input type="checkbox"/> m ³ /hr
Temp				<input type="checkbox"/>	°F <input type="checkbox"/> °C

If there are pig detectors on the line what kind are they? _____

Questions For Proper Pipeline Pig Selection

What is the purpose of the pig operation? (water removal, wax removal, batching, cleaning)

If it is a products pipeline, is there any H2S in the product?

If so, what is the percentage? _____

Diluent/ Dilbit Inhibitor (MSDS) _____

Details of internal condition of the pipeline
 (i.e. mill scale, rust, epoxy lined, heavy wax, when was the pipeline last pigged, pig type, date of last run)

Notes:
