



Pup Joints

Our Pup joints are furnished in grades J-55, L80, N80 and P110 material. They are available upset on one or both ends and in combination right or left hand threads. All pup joints are manufactured from new full weight seamless tubing and are color coded. After upsetting and threading, each pup joint is then hydrostatically tested to meet the strict API-5CT specification.

Each pup joint carries code numbers which permanently link it to file copy records documenting every detail of raw material, testing, manufacturing processes and quality control measures. Also available are body normalized and perforated pup joints.

External-Upset

Size, Outside Diameter	Inside Diameter	Wall Thickness	Nominal Weight (Lb. per ft.)	Grade J-55 Hydrostatic Test PSI	Grade N-80 PSI	Grade L-80 PSI	J-55 Full Body Normalize PSI
1.660	1.380	0.140	2.40	7400	10000	10000	7400
1.900	1.610	0.145	2.90	6700	9800	9800	6700
2 3/8	1.995	0.190	4.70	7000	10000	10000	7000
2 7/8	2.441	0.217	6.50	6600	9700	9700	6600
3 1/2	2.992	0.254	9.30	6400	9300	9300	6400
4	3.476	0.262	11.00	5800	8400	8400	5800
4 1/2	3.958	0.271	12.75	5300	7700	7700	5300



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All Stock used in the manufacture Tubing Pup Joints is certified to API Standards by an independent 3rd party laboratory prior to processing. Starting in March 2013 J55, L80, N80 and P110 EUE Pup Joints are manufactured using a fully length profiling process rather than upsetting. This method produces a very high quality finished Pup Joint.

Non-Upset							
Size, Outside Diameter	Inside Diameter	Wall Thickness	Nominal Weight (Lb. per ft.)	Grade J-55 Hydrostatic Test PSI	Grade N-80 PSI	Grade L-80 PSI	J-55 Full Body Normalize PSI
1.900	1.610	0.145	2.75	6700	9800	9800	6700
2.375	2.041	0.167	4.00	6200	9000	9000	6200
*2 3/8	1.995	0.190	4.60	7000	10000	10000	7000
2.875	2.441	0.217	6.40	6600	9700	9700	6600
3.5	3.068	0.216	7.70	5400	7900	7900	5400
3.5	2.992	0.254	9.20	6400	9300	9300	6400
*3 1/2	2.992	0.289	10.20	7300	10000	10000	7300
4	3.548	0.226	9.50	5000	7200	7200	5000
4 1/2	3.958	0.271	12.60	5300	7700	7700	5300



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