

**PIGGING QUESTIONNAIRE**

**PIPELINE LOCATION:** \_\_\_\_\_

**AGE OF PIPELINE:** \_\_\_\_\_

Customer Name: \_\_\_\_\_

Contact Info: \_\_\_\_\_

\_\_\_\_\_  
 \_\_\_\_\_

**PIPING DIMENSIONS**

Nominal Diameter (ND) \_\_\_\_\_  inches  mm

Wall Thickness (WT) \_\_\_\_\_  inches  mm

Length of Pipeline \_\_\_\_\_  m  ft  Mi  Km

Type of Pipe  Carbon Steel  HDPE \_\_\_\_\_  PVC \_\_\_\_\_  
 Ductile Iron  Cast Iron Other \_\_\_\_\_

Pipe Bends  1.5D  3D  5D+  Miter  Unknown  Other \_\_\_\_\_

**BRANCHED FITTINGS**

Wyes / Tees?  Wyes  Tees  None  Other \_\_\_\_\_

Are Tees Barred?  Yes  No

Can Branched Fittings Be Isolated?  Yes  No

**VALVES & TRACKING**

Type of Valve  Gate  Ball  Check  Other \_\_\_\_\_

Tracking  Yes  No  Transmitter Dims \_\_\_\_\_

**PIGGING HISTORY**

Previously Piggged?  Yes  No

Freq. of Piggging  Daily  Weekly  Monthly  Less Than Monthly

Most Recent Piggging Month \_\_\_\_\_ Year \_\_\_\_\_

Type of Piggging  Construction  Maintenance  Operational  On-Line

Media Used to Pig  Product  Air  Water  Natural Gas  Other \_\_\_\_\_

Types of Pigs Used  Steel Mandrel with Cups  Steel Mandrel with Brushes  Solid Urethane Pigs

Steel Mandrel with Discs  Polly-Pig / Foam Pigs  Sphere

Other \_\_\_\_\_

Launchers Installed?  Yes  No Receivers Installed?  Yes  No

Type \_\_\_\_\_ Type \_\_\_\_\_

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**AGE OF PIPELINE:** \_\_\_\_\_

**PRODUCT IN PIPELINE**

	Normal	Max	Min	Units		
Flow				<input type="checkbox"/> gpm	<input type="checkbox"/> bbl/hr	
Pressure				<input type="checkbox"/> psi	<input type="checkbox"/> kPa	<input type="checkbox"/> m <sup>3</sup> /hr
Temp				<input type="checkbox"/> °F	<input type="checkbox"/> °C	

If there are pig detectors on the line what kind are they? \_\_\_\_\_

**QUESTIONS FOR PROPER PIPELINE PIG SELECTION**

What is the purpose of the pig operation? (*water removal, wax removal, batching, cleaning*)

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

If it is a products pipeline is there any H<sub>2</sub>S in the product? \_\_\_\_\_

If so, what percentage? \_\_\_\_\_

Diluent/Dilbit Inhibitor (MSDS) \_\_\_\_\_

Details of internal condition of the pipeline  
(*i.e. mill scale, rust, epoxy lined, heavy wax, when was the pipeline last pigged, pig type, date of last run*)

\_\_\_\_\_

\_\_\_\_\_

\_\_\_\_\_

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Notes:

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